

Version: en 0320

Intended use

Any desired colour can be mixed from OC-Mischlacke by means of formulas of Mipa Mix System. All basic tinters are free from lead pigments and fulfil the VOC regulations in Europe and USA.

VOC in g/l: max. 420 (EU-limit value for this product: category B/d 420 g/l)

The Mipa Mix CD provides formulas of RAL-colours, truck standard colours, commercial vehicle colours, fleet colours and special colours. Before mixing the tinters according to a formula stir thoroughly all Mipa OC-Mischlacke. Only after thorough stirring this mixture can be processed as Mipa OC-Lack according to the technical data sheet "Mipa OC 2K-PUR-Autolack HS-Qualität". Before applying, the colour need to be checked by spraying a sample (with hardener and dried). Compare it to the object. If necessary, adjust the shade.

Some formulas contain abbreviations which means the following:

O means that the colour can not be matched perfectly and therefore a complete refinishing is recommended.

tinters:

OC T10 ochre OC R11 tinting ochre OC T12 lime OC T14 yellow-orange OC T16 yellow OC T20 orange OC T21 light orange OC T30 oxide red OC T32 genuine red (discontinued) OC T33 genuine red OC T38 maroon OC T40 violet OC T50 blue-violet OC T52 medium blue OC T54 blue OC R55 tinting blue OC T60 yellow-green OC T62 blue-green OC R63 tinting green OC T90 white OC T95 carbon black OC R96 tinting black OC T97 deep black

Spreading rate: --

Processing instructions



This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Mipa OC-Mischlacke

Technical data sheet



Ø	Hardener for complete paintwo	ork		for partial p 	paintwork	
	Pot life 					
	Thinner 					
Ş	Spray viscosity gravity spray gun Airmix/Airless					
	Application mode Application mode	Hardener 	pressı (bar) 	ure nozzle –	e (mm) spray passes –	Thinner
$\frac{1}{1}$	Flash-off time 					
	Dry coat thickness					
\bigcirc	Drying time object d temperature	ust dry	set to touch 	ready for assembly 	sandable	recoatable
<i>Note</i> Storage:	at loa	at 2 years in u	nononod oric			
Storage: at least 2 years in unopened original containers VOC Regulation : -						

Processing conditions: from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions: Put the mixing/pouring lid only if needed.

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