

### Intended use

Any desired colour can be mixed from OC-Mischlacke by means of formulas of Mipa Mix System. All basic tinters are free from lead pigments and fulfil the VOC regulations in Europe and USA.

VOC in g/l: max. 420 (EU-limit value for this product: category B/d 420 g/l)

The Mipa Mix CD provides formulas of RAL-colours, truck standard colours, commercial vehicle colours, fleet colours and special colours. Before mixing the tinters according to a formula stir thoroughly all Mipa OC-Mischlacke. Only after thorough stirring this mixture can be processed as Mipa OC-Lack according to the technical data sheet "Mipa OC 2K-PUR-Autolack HS-Qualität". Before applying, the colour need to be checked by spraying a sample (with hardener and dried). Compare it to the object. If necessary, adjust the shade.

Some formulas contain abbreviations which means the following:

O means that the colour can not be matched perfectly and therefore a complete refinishing is recommended.

tinters:

OC T10 ochre  
OC R11 tinting ochre  
OC T12 lime  
OC T14 yellow-orange  
OC T16 yellow  
OC T20 orange  
OC T21 light orange  
OC T30 oxide red  
OC T32 genuine red (discontinued)  
OC T33 genuine red  
OC T38 maroon  
OC T40 violet  
OC T50 blue-violet  
OC T52 medium blue  
OC T54 blue  
OC R55 tinting blue  
OC T60 yellow-green  
OC T62 blue-green  
OC R63 tinting green  
OC T90 white  
OC T95 carbon black  
OC R96 tinting black  
OC T97 deep black

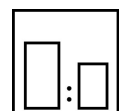
Spreading rate: --

### Processing instructions



#### Colour

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#### Mixing ratio






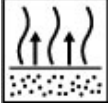

##### Hardener

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by weight (lacquer : hardener) by volume (lacquer : hardener)

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	<b>Hardener</b> for complete paintwork						for partial paintwork
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	<b>Pot life</b>						
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	<b>Thinner</b>						
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	<b>Spray viscosity</b> gravity spray gun						Airmix/Airless
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	<b>Application mode</b>						
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner	
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	<b>Flash-off time</b>						
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	<b>Dry coat thickness</b>						
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	<b>Drying time</b>						
	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable	
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### Note

**Storage:** at least 2 years in unopened original containers

**VOC Regulation :** --

**Processing conditions:** from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

**Processing instructions:** Put the mixing/pouring lid only if needed.